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RBW2905G00132-3G

Job Sheet 199206



Part No: RBW2905G00132-3G

Job Qty: 1 pcs

Part Name: PCM Adapters, Hydraulic System Test Bench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/16/19

Type: Stock

Description: SIOP

Note: URF 18-766 DWG RBW2905G00132-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - 1	1 pcs	9/16/19		0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		GP 19-11-18
110	Small Fab - 2 - B4B	1 pcs	9/16/19		0.00	0.50	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		GP 19-11-18
							Small Fab - 8 - B4B		(small-fab-9)
120	QC 5	1 pcs	9/16/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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8/14/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

DAS
40
9-89

130 Packaging 3-f - Stock - B4B 1 pcs	9/16/19	0.00 0.00	QC 5 - 30	
			QC 5 - 40	NOV 2 6 2019
			QC 5 - 61	
			QC 5 - 81	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS
			Packaging 3 - 6 - B4B	28
			Packaging 3 - 7 - B4B	9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	NOV 2 6 2019
140 QC 21 - FG 1 pcs	9/16/19	0.00 0.00	QC 21 - FG - 21	DAS
			QC 21 - FG - 70	21
			QC 21 - FG - 53	9-89

Part Op 90 - Small Fab

Descriptions: 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1470-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW2905G00132-3G-9 to RBW2905G00132-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - QC5- Inspect part completeness to step on W/O

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

RB001A

Job BOM					012972
Part / Item	Component Name	Quantity	Operation	Container	
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	90-Small Fab - 1		012040
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B		221144
APP-1470-E	Case 128A	1 Ea (1 ea)	110-Small Fab - 2 - B4B		5151823
RBW2905G00132-3G-5	Bottom Foam use in case APP-1470-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B		151825
RBW2905G00132-3G-7	Top Foam use in case APP-1470-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B		151824
RBW2905G00132-3G-9	Plastic Placard 97	1 pcs (1 ea)	110-Small Fab - 2 - B4B		149360
RBW2905G00232-3G	Adapter Assembly, Pcm Return Line 106	2 pcs (2 ea)	110-Small Fab - 2 - B4B		227565
RBW2905G00332-3G	Adapter Assembly, Pcm Pressure Line 107	2 pcs (2 ea)	110-Small Fab - 2 - B4B		211370
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Small Fab - 1	RB41011	1	260	0	
110-Small Fab - 2 - B4B	97524A032	4	141	0	
	APP-1470-E	1	6	0	
	RBW2905G00132-3G-5	1	5	0	
	RBW2905G00132-3G-7	1	5	0	
	RBW2905G00132-3G-9	1	2	0	
	RBW2905G00232-3G	2	2	0	
	RBW2905G00332-3G	2	0	0	
Part Specifications					
Specifications could not be found.					

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐						Date : _____ Sequence #: _____		QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation				Disposition											
Root Cause Operator ☐ ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐ ☐				FAULT CATEGORY Contamination ☐ ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐ ☐				Power Loss/Surge ☐ ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐ ☐				Positioned Wrong ☐ ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐ ☐			
				Pressure/Forced ☐ ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ ☐				Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____							
				Other/Details: _____											